

ABSTRACT OF THE DISCLOSURE

Disclosed is a washing machine having an enhanced exterior. The present invention includes a housing, a tub in the housing, a drum rotatably installed in the tub to hold a laundry, and a driving means for rotating the drum. And, the drum includes a plurality of lifters on an  
5 inner circumference of a sidewall of the drum, a multitude of perforated holes at the sidewall between the lifters, and a joint portion extending on the sidewall in a length direction to be indistinguishable from the lifters and the perforated holes.